## THE ROLE OF OXYGEN AS A REACTANT: ALUMINUM PHOSPHATE AS A CATALYST FOR DIMETHYL ETHER (DME) FORMATION.

<u>Erum Qayyum</u>, John Kuhn, Department of Chemical & Biomedical Engineering, University of South Florida, 4202 E. Fowler Ave ENB 118, Tampa, FL 33620.

Acid catalysts are employed in the methanol dehydration to Dimethyl Ether (DME). However, acid catalysts such as alumina and silica/alumina come with their own sets of problems for the reaction – they are responsible for the formation of unsaturated hydrocarbons and contribute to coking. Aluminum Phosphate was synthesized and studied as a possible catalyst for DME formation. To eliminate or minimize side reactions and increase catalyst activity over silica/alumina and alumina, we investigated methanol oxidation towards DME by varying the different partial pressures of oxygen over a range of temperatures (448-623 K) while keeping the rest of the reactants constant.